



Devices

- DeSys_SoftMotion_Win_V3 (CODESYS Con
- Plc Logic
- Application
 - GVL
 - Library Manager
 - CNC (PRG)
 - Interpolation
 - CNC_PreparePath (PRG)
 - Task Configuration
 - MotionTask
 - CNC
 - PathTask
 - CNC_PreparePath
 - VISU_TASK
 - VisuElems.Visu_Prg
 - Visualization Manager
 - Visualization
- SoftMotion General Axis Pool
 - AxisX (SM_Drive_Virtual)
 - AxisY (SM_Drive_Virtual)
 - AxisZ (SM_Drive_Virtual)
- I2C
- SPI
- GPIOs_A_B (GPIOs A/B)
- Onewire
- Camera device

GVL Library Manager CNC CNC_PreparePath x CNC.Interpolation CoDeSys_SoftMotion_Win_V3 Visualization

```

23 sta: SMC_GCODE_TEXT;
24 uiNumberOfBufferEntries: INT;
25 iuNumberOfBuffer: POINTER TO SMC_GCODEVIEWER_DATA;
26 bBusy: BOOL;
27
28 Goode: ARRAY [0..c_uiLines] OF STRING;
29
30 END_VAR
31

```

```

66 poqDataIn:=smp.pqDataOut ,
67 dAngleTol:= ,
68 bBusy=> ,
69 bError=> ,
70 wErrorID=> ,
71 poqDataOut=> );
72
73 xStartIpo := rncf.bExecuteDecoder;
74 cncw(
75     bEnable:=TRUE,
76     iActObjectSourceNo:=ActL,
77     GCodeText:=sta,
78     pBuffer:=ADR(sta),
79     uiNumberOfBufferEntries:=128,
80     bError=>,
81     bBusy=>,
82     wErrorID=>,
83     asGCode=>Goode,
84 );
85
86 IF NOT cv.bBusy THEN
87     xStartIpo :=FALSE;
88     iState:=0;

```

Messages - Totally 3 error(s), 0 warning(s), 0 message(s)

Last build: 2 0 0 Precompile: Current user: (nobody) INS Ln 29 Col 1 Ch 1